

DEVICE
PERFORMANCE
SPECIFICATION

KAF -1603E/ME

1536 (H) x 1024 (V)
Enhanced Response Full-Frame
CCD

January 20, 2004
Revision 1.0

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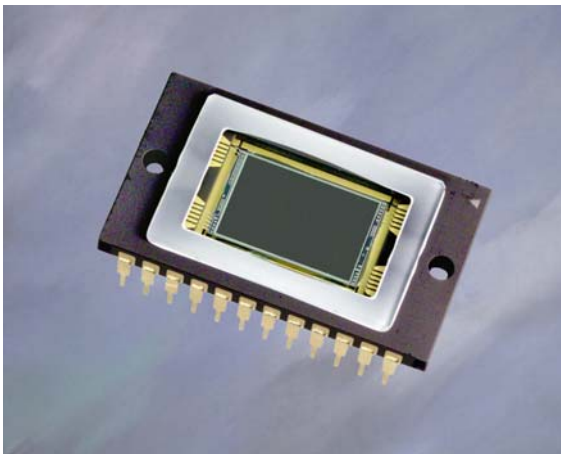
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SUMMARY SPECIFICATION

KODAK KAF-1603E/ME Image Sensor 1536 (H) x 1024 (V) Enhanced Response Full-Frame CCD



Description

The KAF-1603E/ME is a high performance monochrome area CCD (charge-coupled device) image sensor with 1536H x 1024V photoactive pixels. It is designed for a wide range of image sensing applications in the 350 nm to 1000 nm wavelength band. Typical applications include military, scientific, and industrial imaging. Low dark current and good charge capacity result in 74 dB dynamic range at room temperature.

The sensor is built with a true two-phase CCD technology employing a transparent gate. This technology simplifies the support circuits that drive the sensor, reduces the dark current without compromising charge capacity, and significantly increases to optical response compared to traditional front illuminated full frame sensors.

The ME configuration adds micro lenses to the surface of the CCD sensor. These lenses focus the majority of the light through the transparent gate, increasing the optical response further.

The photoactive area is 13.8 mm x 9.2 mm. The imager is housed in a 24 -pin, 0.88" wide, dual in line package with 0.100" pin spacing.

Parameter	Value
Architecture	Full-Frame CCD; Enhanced Response
Total Number of Pixels	1552 (H) x 1032 (V)
Number of Active Pixels	1536 (H) x 1024 (V) = approx. 1.6M
Pixel Size	9.0µm (H) x 9.0µm (V)
Imager Size	13.8(H)mm x 9.2(V)mm
Die Size	15.5mm (H) x 10mm (V)
Aspect Ratio	3:2
Saturation Signal	100,000 electrons
Quantum Efficiency	Peak with Microlens: 77%
	Peak without Microlens: 65%
	400 nm with Microlens: 45%
	400nm without Microlens: 30%
Output Sensitivity	10 µV/e
Read Noise	15 electrons
Dark Current	<10pA/cm ² @ 25°C
Dark Current Doubling Temperature	6.3°C
Dynamic Range	74 dB
Charge Transfer Efficiency	>0.99999
Blooming Suppression	None
Maximum Data Rate	10 MHz

DEVICE DESCRIPTION

Architecture

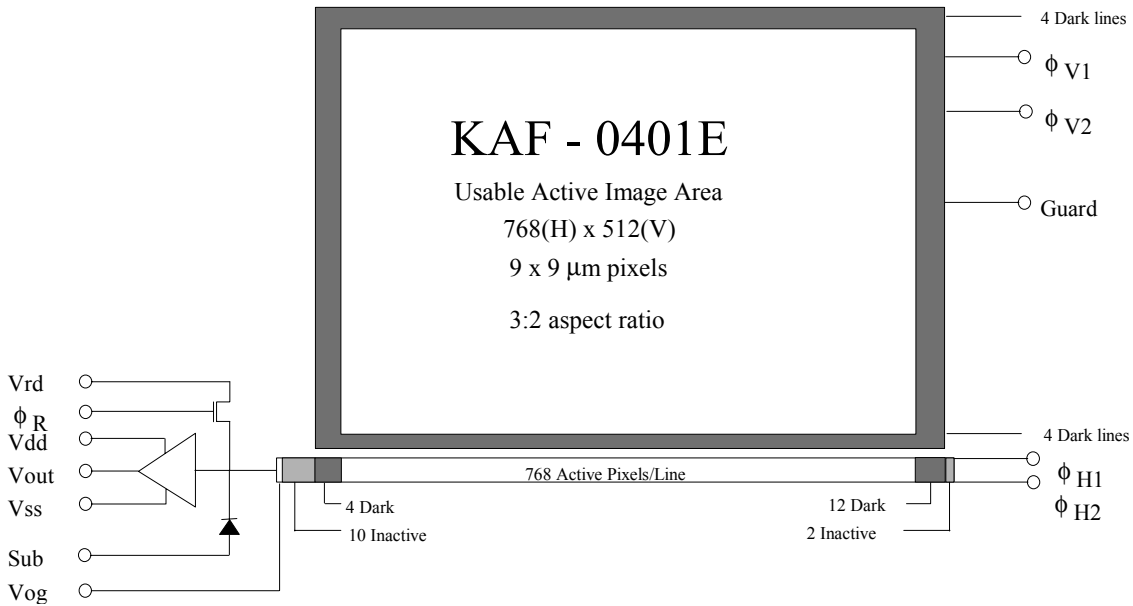


Figure 1 Functional Block Diagram

The sensor consists of 1552 parallel (vertical) CCD shift registers each 1032 elements long. These registers act as both the photosensitive elements and as the transport circuits that allow the image to be sequentially read out of the sensor. The parallel (vertical) CCD registers transfer the image one line at a time into a single 1564 element (horizontal) CCD shift register. The horizontal register transfers the charge to a single output amplifier. The output amplifier is a two-stage source follower that converts the photo-generated charge to a voltage for each pixel.

Micro lenses

Micro lenses are formed along each row. They are effectively half of a cylinder centered on the transparent gates, extending continuously in the row direction. They act to direct the photons away from the polysilicon gate and through the transparent gate. This increases the response, especially at the shorter wavelengths (< 600 nm).

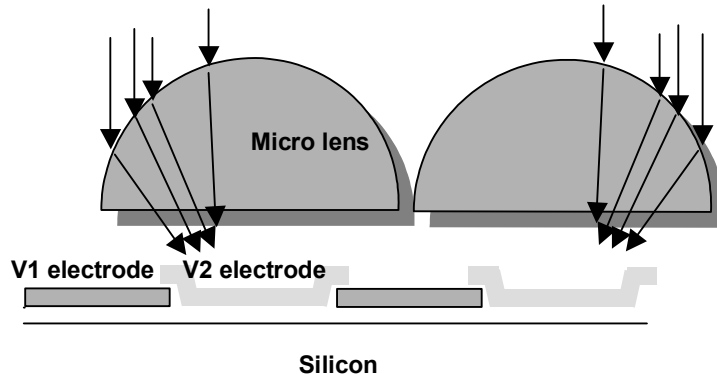


Figure 3 Microlens Cross-Section

Image Acquisition

An electronic representation of an image is formed when incident photons falling on the sensor plane create electron-hole pairs within the sensor. These photon induced electrons are collected locally by the formation of potential wells at each photogate or pixel site. The number of electrons collected is linearly dependent on light level and exposure time and non-linearly dependent on wavelength. When the pixel's capacity is reached, excess electrons will leak into the adjacent pixels within the same column. This is termed blooming. During the integration period, the $\Phi V1$ and $\Phi V2$ register clocks are held at a constant (low) level, and the sensor is illuminated. See Figure 7 Timing Diagrams. The sensor must be illuminated only during the integration period. Light must not reach the sensor during the time the image is read out. This is usually accomplished with the use of a mechanical shutter or a pulsed light source.

Charge Transport

Referring again to "Figure 7 Timing Diagrams", the integrated charge from each photogate is transported to the output using a two step process. During this readout time, the sensor needs to be protected from all light through the use of a shutter or pulsed light source. Each line (row) of charge is first moved from the vertical CCD to the horizontal CCD register using the $\Phi V1$ and $\Phi V2$ register clocks. The horizontal CCD is presented a new line on the falling edge of $\Phi V2$ while $\Phi H1$ is held high. The horizontal CCD then transports each line, pixel by pixel, to the output structure by alternately clocking the $\Phi H1$ and $\Phi H2$ pins in a complementary fashion. On each falling edge of $\Phi H2$ a new charge packet is transferred onto a floating diffusion and sensed by the output amplifier.

Output Structure

Charge presented to the floating diffusion is converted into a voltage and current amplified in order to drive off-chip loads. The resulting voltage change seen at the output is linearly related to the amount of charge placed on the floating diffusion. Once the signal has been sampled by the system electronics, the reset gate (ΦR) is clocked to remove the signal and the floating diffusion is reset to the potential applied by Vrd. (see figure Figure 3 Output Schematic). More signal at the floating diffusion reduces the voltage seen at the output pin. In order to activate the output structure,

an off-chip load must be added to the Vout pin of the device such as shown in Figure 4.

Dark Reference Pixels

There are 4 light shielded pixels at the beginning of each line, and 12 at the end. There are 4 dark lines at the start of every frame and 4 dark lines at the end of each frame. Under normal circumstances, these pixels do not respond to light. However, dark reference pixels in close proximity to an active pixel can scavenge signal depending on light intensity and wavelength and therefore will not represent the true dark signal.

Dummy Pixels

Within the horizontal shift register are 10 leading additional pixels that are not associated with a column of pixels within the vertical register. These pixels contain only horizontal shift register dark current signal and do not respond to light. A few leading dummy pixels may scavenge false signal depending on operating conditions. There are two more dummy pixels at the end of each line.

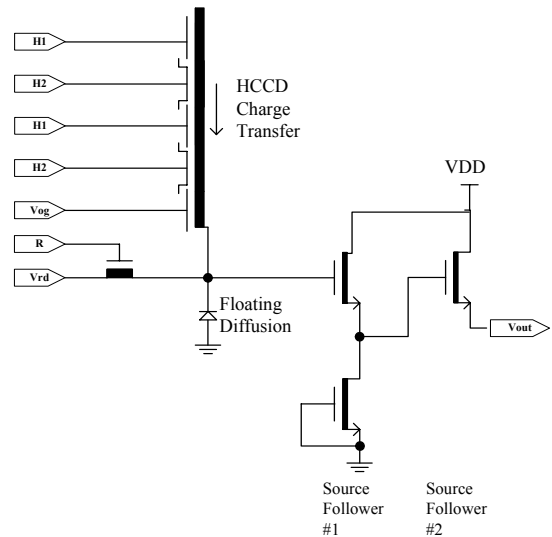


Figure 3 Output Schematic

Physical Description

Pin Description

Pin	Symbol	Description	Pin	Symbol	Description
1	VOG	Output Gate	13	N/C	No connection (open pin)
2	VOUT	Video Output	11,14	VSUB	Substrate (Ground)
3	VDD	Amplifier Supply	15, 16, 21,22	ϕ_{V1}	Vertical CCD Clock - Phase 1
4	VRD	Reset Drain	17, 18, 19,20	ϕ_{V2}	Vertical CCD Clock - Phase 2
5	ϕ_R	Reset Clock	23	Guard	Guard Ring
6	VSS	Amplifier Supply Return	24	N/C	No Connection (open pin)
7	ϕ_{H1}	Horizontal CCD Clock - Phase 1			
8	ϕ_{H2}	Horizontal CCD Clock - Phase 2			
9, 10, 12	N/C	No connection (open pin)			

Note: The KAF-1603E is mechanically the same and electrically identical to the KAF-0402E sensor. It is also mechanically the same as the KAF-0261E and KAF-3200E sensors. There are some electrical differences since the KAF-0261E has two outputs and two additional clock inputs. The KAF-3200E requires that pin 11 be a “No connect” and be electrically floating. Refer to their specifications for details.

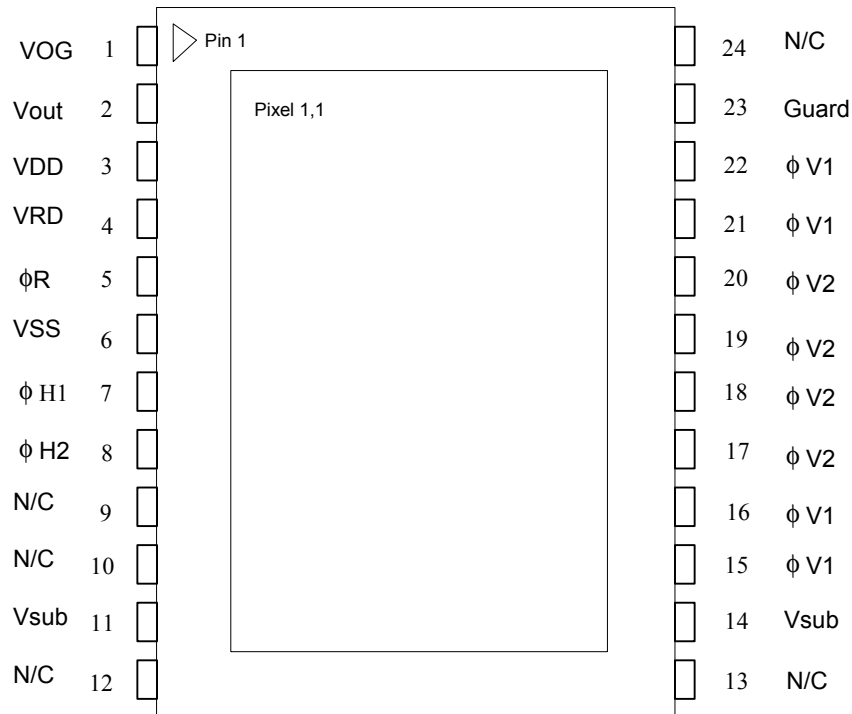


Figure 4 Package Pin Designation

Performance

Electro Optical Specifications

All values measured at 25°C, and nominal operating conditions. These parameters exclude defective pixels.

Description	Symbol	Min.	Nom.	Max.	Units	Notes
Saturation Signal						
Vertical CCD capacity	Nsat	85000	100000		electrons / pixel	
Horizontal CCD capacity		170000	200000			
Output Node capacity		190000	220000	240000		1
Quantum Efficiency (see Figure 5 Spectral Response)						
Photoresponse Non-Linearity	PRNL		1.0	2.0	%	2
Photoresponse Non-Uniformity	PRNU		0.8		%	3
Dark Signal	Jdark		10 2	50 10	electrons / pixel / sec pA/cm ²	4
Dark Signal Doubling Temperature			6.3	7	°C	
Dark Signal Non-Uniformity	DSNU		10	50	electrons / pixel / sec	5
Dynamic Range	DR	72	74		dB	6
Charge Transfer Efficiency	CTE	0.99997	0.99999			
Output Amplifier DC Offset	Vodc	Vrd	Vrd + 0.5	Vrd + 1.0	V	
Output Amplifier Sensitivity	Vout/Ne~	9	10		uV/e~	
Output Amplifier output Impedance	Zout	180	200	220	Ohms	
Noise Floor	ne~		15	20	electrons	7

Notes:

- For pixel binning applications, electron capacity up to 330000 can be achieved with modified CCD inputs. Each sensor may have to be optimized individually for these applications. Some performance parameters may be compromised to achieve the largest signals.
- Worst-case deviation from straight line fit, between 2% and 90% of Vsat.
- One Sigma deviation of a 128x128 sample when CCD illuminated uniformly at half of saturation.
- Average of all pixels with no illumination at 25°C.
- Average dark signal of any of 11 x 8 blocks within the sensor (each block is 128 x 128 pixels).
- 20log (Nsat / ne~) at nominal operating frequency and 25°C.
- Noise floor is specified at the nominal pixel frequency and excludes any dark or pattern noises. It is dominated by the output amplifier power spectrum with a bandwidth = 5 * pixel rate.

Spectral Response

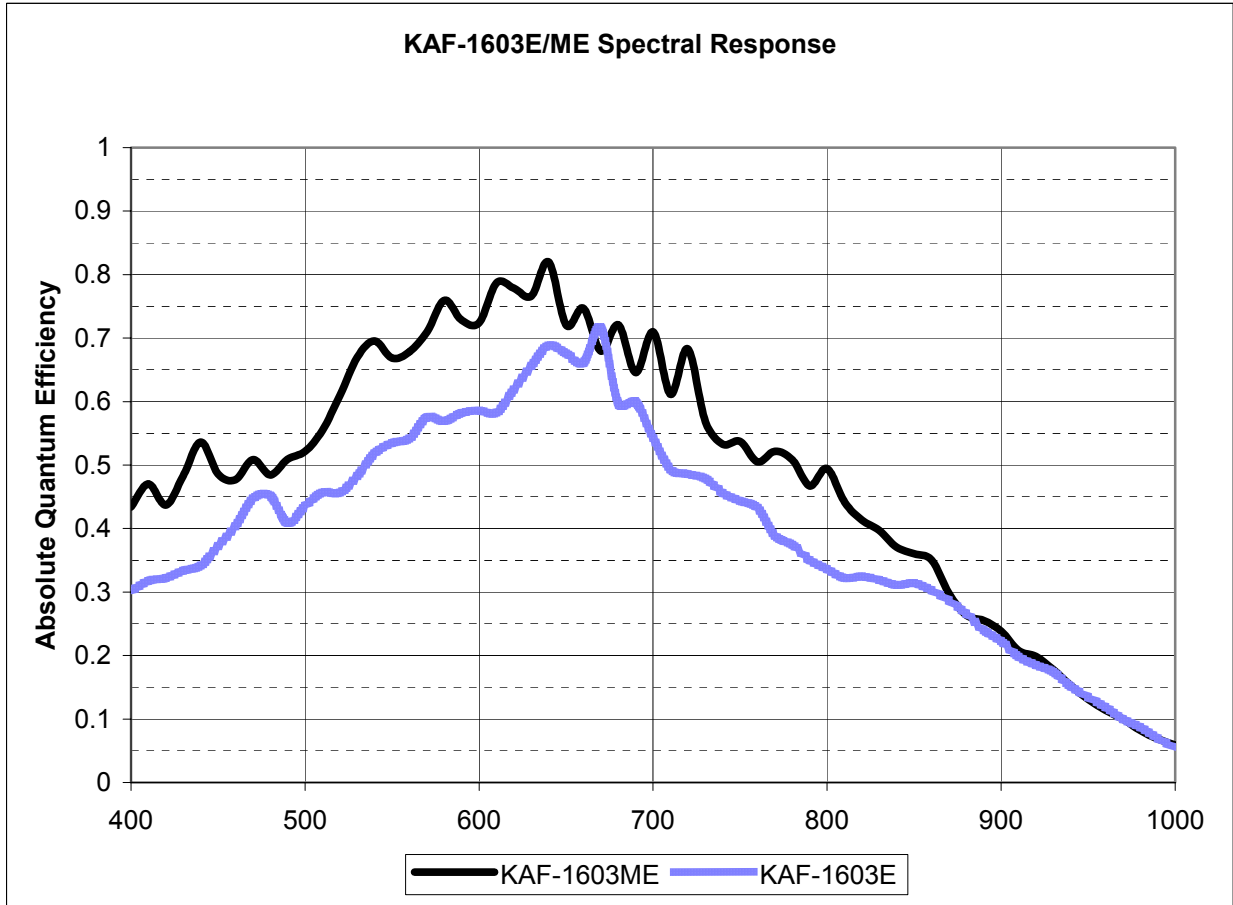
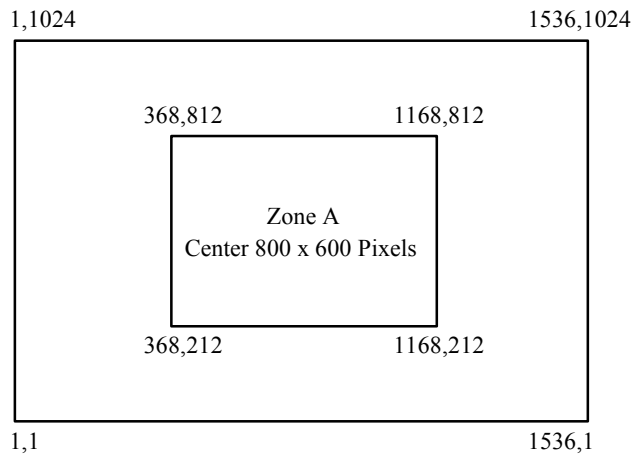


Figure 5 Spectral Response

Cosmetic Specification

All tests performed at T=25°C

Grade	Point Defect		Cluster Defect		Column Defect	
	Total	Zone A	Total	Zone A	Total	Zone A
C1	≤5	≤2	0	0	0	0
C2	≤10	≤5	≤4	≤2	0	0
C3	≤20	≤10	≤8	≤4	≤4	2



Cosmetic Definitions

- Point Defect**
 DARK: A pixel which deviates by more than 6% from neighboring pixels when illuminated to 70% of saturation, OR
 BRIGHT: A Pixel with dark current > 5000 e/pixel/sec at 25C.
- Cluster Defect**
 A grouping of not more than 5 adjacent point defects.
- Column Defect**
 1) A grouping of >5 contiguous point defects along a single column.
 2) A column containing a pixel with dark current > 12,000e/pixel/sec (bright column).
 3) A column that does not meet the minimum vertical CCD charge capacity (low charge capacity column).
 4) A column which loses more than 250 e under 2Ke illumination (trap defect).
- Neighboring pixels**
 The surrounding 128 x 128 pixels or ±64 columns/rows.
- Defect Separation**
 Column and cluster defects are separated by no less than two (2) pixels in any direction (excluding single pixel defects).

Operation

Absolute Maximum Ratings

Description	Symbol	Min.	Max.	Units	Notes
Diode Pin Voltages	Vdiode	0	20	V	1,2
Gate Pin Voltages	Vgate1	-16	16	V	1,3,6
Output Bias Current	Iout		-10	mA	4
Output Load Capacitance	Cload		15	pF	4
Storage Temperature	T		100	°C	
Humidity	RH	5	90	%	5

Notes:

1. Referenced to pin Vsub or between each pin in this group.
2. Includes pins: Vrd, Vdd, Vss, Vout.
3. Includes pins: $\phi V1$, $\phi V2$, $\phi H1$, $\phi H2$, Vog, Vlg, ϕR .
4. Avoid shorting output pins to ground or any low impedance source during operation.
5. T=25°C. Excessive humidity will degrade MTTF.
6. This sensor contains gate protection circuits to provide some protection against ESD events. The circuits will turn on when greater than 16 volts appears between any two gate pins. Permanent damage can result if excessive current is allowed to flow under these conditions.

CAUTION: This device contains limited protection against Electrostatic Discharge (ESD). Devices should be handled in accordance with strict ESD control procedures. See ISS Application Note MTD/PS-0224 for handling recommendations

DC Operating Conditions

Description	Symb ol	Min.	Nom.	Max.	Units	Max DC Current (mA)	Notes
Reset Drain	Vrd	10.5	11.0	11.5	V	0.01	
Output Amplifier Return	Vss	1.5	2.0	2.5	V	-0.5	
Output Amplifier Supply	Vdd	14.5	15	15.5	V	Iout	
Substrate	Vsub	0	0	0	V	0.01	
Output Gate	Vog	3.75	4	5	V	0.01	
Guard Ring	Vlg	8.0	9.0	12.0	V	0.01	
Video Output Current	Iout		-5	-10	mA	-	1

Notes:

1. An output load sink must be applied to Vout to activate output amplifier - see Figure below.

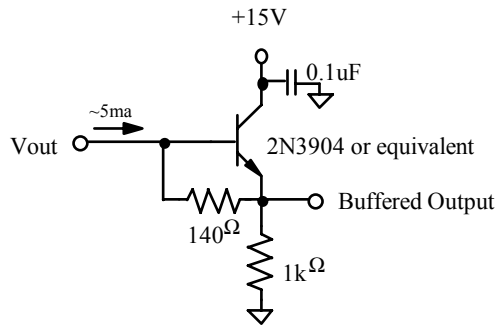


Figure 6 Output Structure Load Diagram

AC Operating Condition

Description	Symbol	Level	Min.	Nom.	Max.	Units	Effective Capacitance
Vertical CCD Clock - Phase 1	$\phi V1$	Low High	-10.5 0	-10.0 0.5	-9.5 1.0	V V	6 nF (all $\phi V1$ pins)
Vertical CCD Clock - Phase 2	$\phi V2$	Low High	-10.5	-10.0 0.5	-9.5 1.0	V V	6 nF (all $\phi V2$ pins)
Horizontal CCD Clock - Phase 1	$\phi H1$	Low Amplitude	-4.5 9.5	-4.0 10.0	-3.5 10.5	V V	50pF
Horizontal CCD Clock - Phase 2	$\phi H2$	Low Amplitude	-4.5 9.5	-4.0 10.0	-3.5 10.5	V V	50pF
Reset Clock	ϕR	Low Amplitude	-3.0 5.0	-2.0 6.0	-1.75 7.0	V V	5pF

Notes:

1. All pins draw less than 10uA DC current.
2. Capacitance values relative to VSUB.

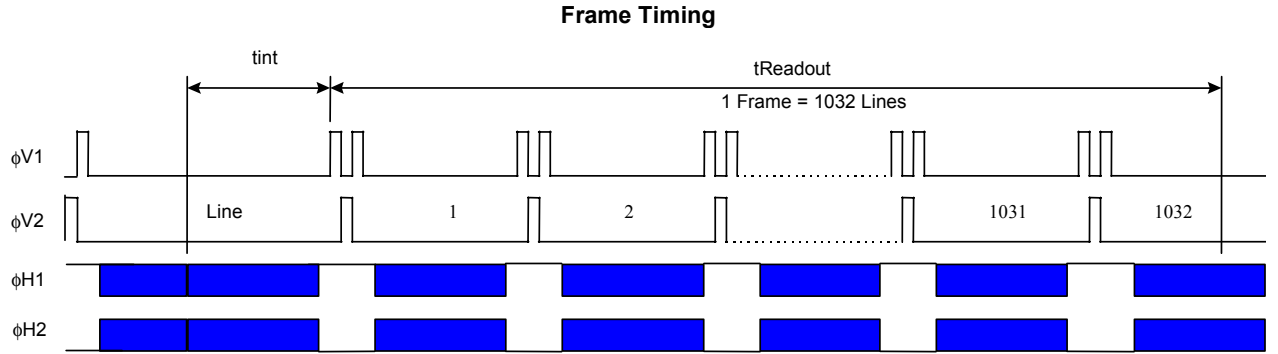
AC Timing Conditions

Description	Symbol	Min	Nom	Max	Units	Notes
$\phi H1, \phi H2$ Clock Frequency	f_H		4	10	MHz	1, 2, 3
Pixel Period (1 Count)	t_e	100	250		ns	
$\phi H1, \phi H2$ Setup Time	$t_{\phi HS}$	0.5	1		us	
$\phi V1, \phi V2$ Clock Pulse Width	$t_{\phi V}$	4	5		us	2
Reset Clock Pulse Width	$t_{\phi R}$	10	20		ns	4
Readout Time	$t_{readout}$	178	420		ms	5
Integration Time	t_{int}					6
Line Time	t_{line}	172.4	407		us	7

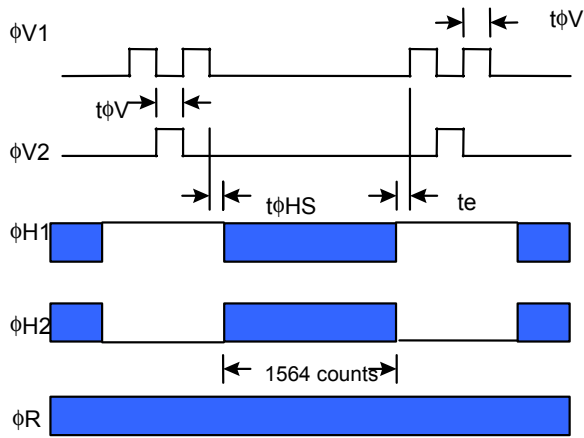
Notes:

1. 50% duty cycle values.
2. CTE may degrade above the nominal frequency.
3. Rise and fall times (10/90% levels) should be limited to 5-10% of clock period. Cross-over of register clocks should be between 40-60% of amplitude.
4. ϕR should be clocked continuously.
5. $t_{readout} = (1032 * t_{line})$
6. Integration time is user specified. Longer integration times will degrade noise performance due to dark signal fixed pattern and shot noise.
7. $t_{line} = (3 * t_{\phi V}) + t_{\phi HS} + (1564 * t_e) + t_e$

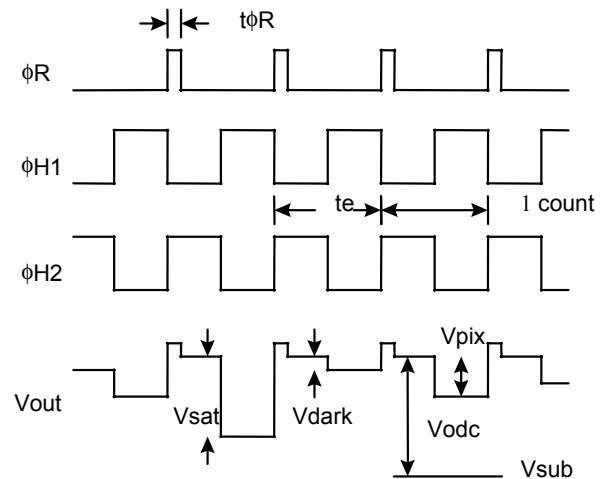
Timing diagrams



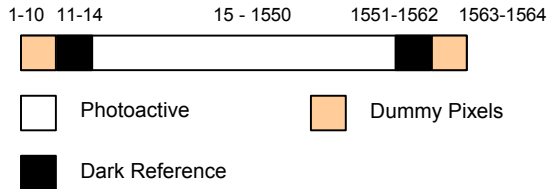
Line Timing



Pixel Timing



Line Content



- V_{sat} Saturated pixel video output
- V_{dark} Video output signal in no light situation, (Not zero due to J_{dark} and H_{clock} feedthrough)
- V_{pix} Pixel video output signal level, more electrons = less positive*
- V_{odc} Video level offset with respect to v_{sub}
- V_{sub} Analog Ground

* See Image Acquisition section

Figure 7 Timing Diagrams

QUALITY ASSURANCE AND RELIABILITY

Quality Strategy: All image sensors will conform to the specifications stated in this document. This will be accomplished through a combination of statistical process control and inspection at key points of the production process. Typical specification limits are not guaranteed but provided as a design target. For further information refer to ISS Application Note MTD/PS-0292, Quality and Reliability.

Replacement: All devices are warranted against failure in accordance with the terms of Terms of Sale. This does not include failure due to mechanical and electrical causes defined as the liability of the customer below.

Liability of the Supplier: A reject is defined as an image sensor that does not meet all of the specifications in this document upon receipt by the customer.

Liability of the Customer: Damage from mechanical (scratches or breakage), electrostatic discharge (ESD) damage, or other electrical misuse of the device beyond the stated absolute maximum ratings, which occurred after receipt of the sensor by the customer, shall be the responsibility of the customer.

Cleanliness: Devices are shipped free of mobile contamination inside the package cavity. Immobile particles and scratches that are within the imager pixel area and the corresponding cover glass region directly above the pixel sites are also not allowed. The cover glass is highly susceptible to particles and other contamination. Touching the cover glass must be avoided. See ISS Application Note MTD/PS-0237, Cover Glass Cleaning for Image Sensors, for further information.

ESD Precautions: Devices are shipped in static-safe containers and should only be handled at static-safe workstations. See ISS Application Note MTD/PS-0224 for handling recommendations.

Reliability: Information concerning the quality assurance and reliability testing procedures and results are available from the Image Sensor Solutions and can be supplied upon request. For further information refer to ISS Application Note MTD/PS-0292, Quality and Reliability.

Test Data Retention: Image sensors shall have an identifying number traceable to a test data file. Test data shall be kept for a period of 2 years after date of delivery.

Mechanical: The device assembly drawing is provided as a reference. The device will conform to the published package tolerances.

ORDERING INFORMATION

Available Part Configurations

Type	Description	Glass Configuration
KAF-1603E	Monochrome	
KAF-1603ME	Monochrome, microlens	

Please contact Image Sensor Solutions for available part numbers.

Address all inquiries and purchase orders to:

Image Sensor Solutions
 Eastman Kodak Company
 Rochester, New York 14650-2010
 Phone: (585) 722-4385
 Fax: (585) 477-4947
 E-mail: imagers@kodak.com

Kodak reserves the right to change any information contained herein without notice. All information furnished by Kodak is believed to be accurate.

WARNING: LIFE SUPPORT APPLICATIONS POLICY

Kodak image sensors are not authorized for and should not be used within Life Support Systems without the specific written consent of the Eastman Kodak Company. Product warranty is limited to replacement of defective components and does not cover injury or property or other consequential damages.

Revision Changes

Revision Number	Description of Changes
1.0	Initial formal release

Physical Description

Package Drawing

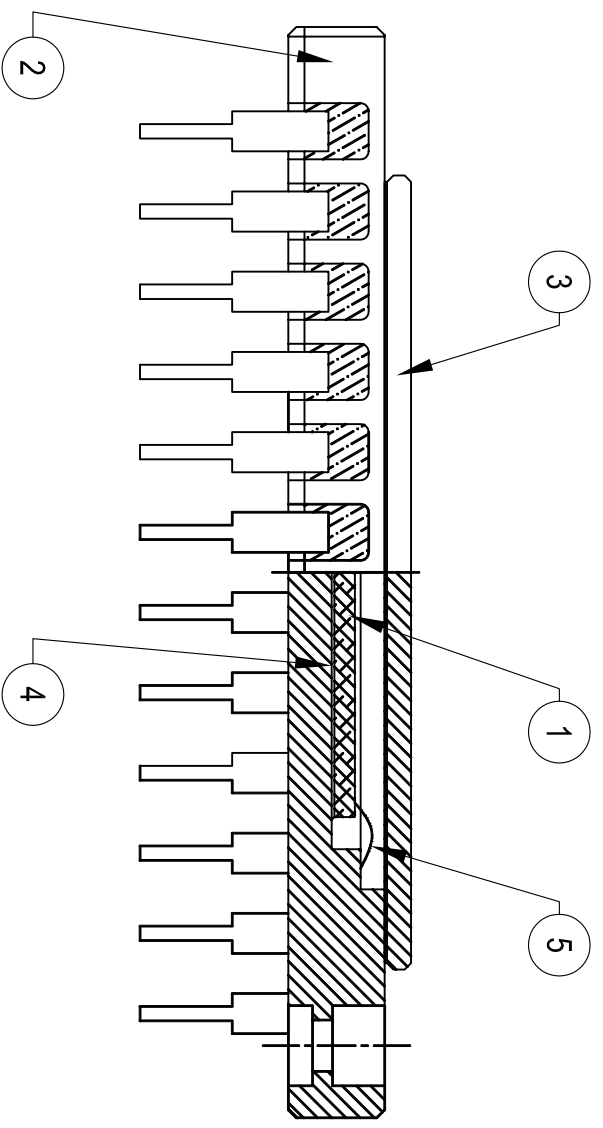
TABLE 1: KAF-1602E ASSEMBLY DESCRIPTION AND PARTS LIST

PART NUMBER	MARKING CODE	DEVICE DESCRIPTION	DIE	PACKAGE	COVER	D/A ADHESIVE	BOND WIRE
3E8151	KAF-1603ME S5NE S/N	MONOCHROME, ITO, GP, MICROLENS NON-LOD, SEALED MAR GLASS	3E8150	2H8781	2H8921	7B5997	7B5463
3E8152	KAF-1603ME S5NE S/N	MONOCHROME, ITO, GP, MICROLENS NON-LOD, TAPED CLEAR GLASS	3E8150	2H8781	7B5057	7B5997	7B5463
3E8300	KAF-1603E S5NE S/N	MONOCHROME, ITO, GP NON-LOD, SEALED CLEAR GLASS	3E8149	2H8781	7B5057	7B5997	7B5463
3E8301	KAF-1603E S5NE S/N	MONOCHROME, ITO, GP NON-LOD, TAPED CLEAR GLASS	3E8149	2H8781	7B5057	7B5997	7B5463
		COMPONENT NUMBER	①	②	③	④	⑤

PIN	FUNC.	PIN	FUNC.
1	OG	13	N/C
2	VOUT	14	SUBS
3	VDD	15	ØV1B
4	VRD	16	ØV1A
5	RESET	17	ØV2A
6	VSS	18	ØV2B
7	H1	19	ØV2A
8	H2	20	ØV2B
9	N/C	21	ØV1B
10	N/C	22	ØV1A
11	N/C	23	LOD
12	N/C	24	N/C

REVISION		
NO.	CHANGE	ECO/PCR # DATE

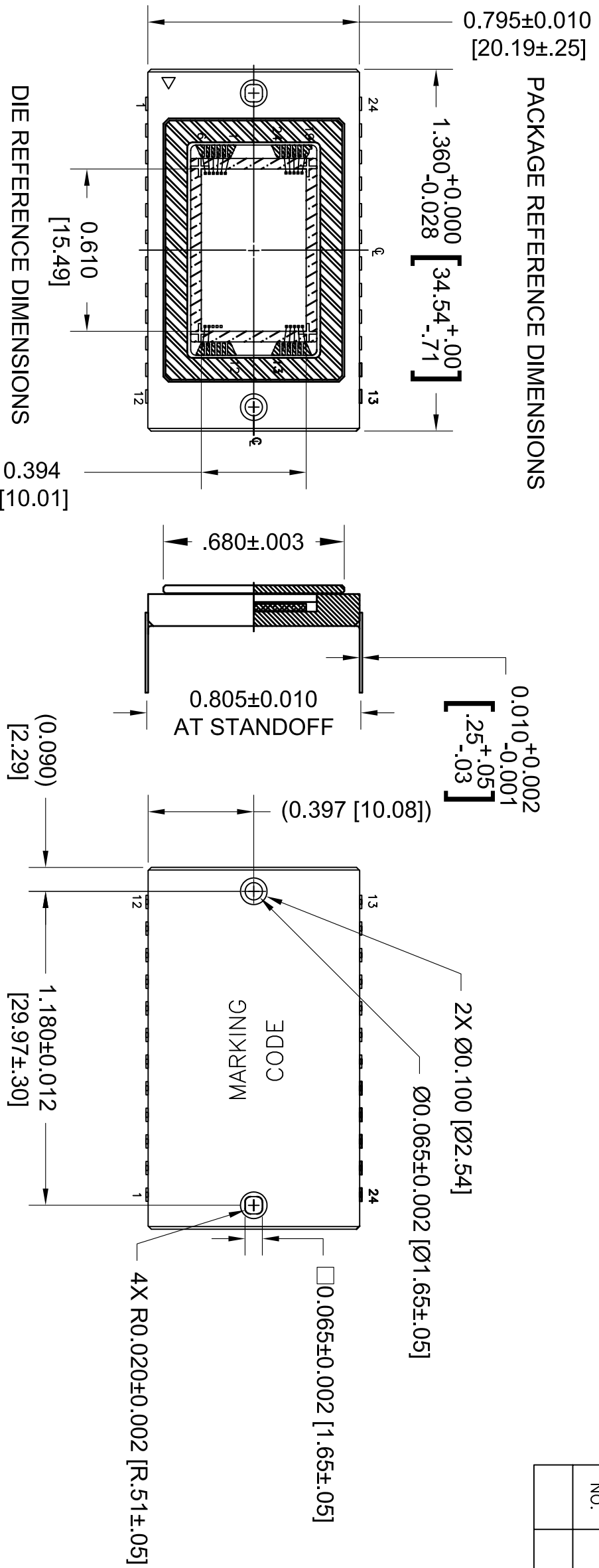
- NOTES:**
- LEADS 11 & 14 TO BE ELECTRICALLY CONNECTED TO THE DIE ATTACH PAD.



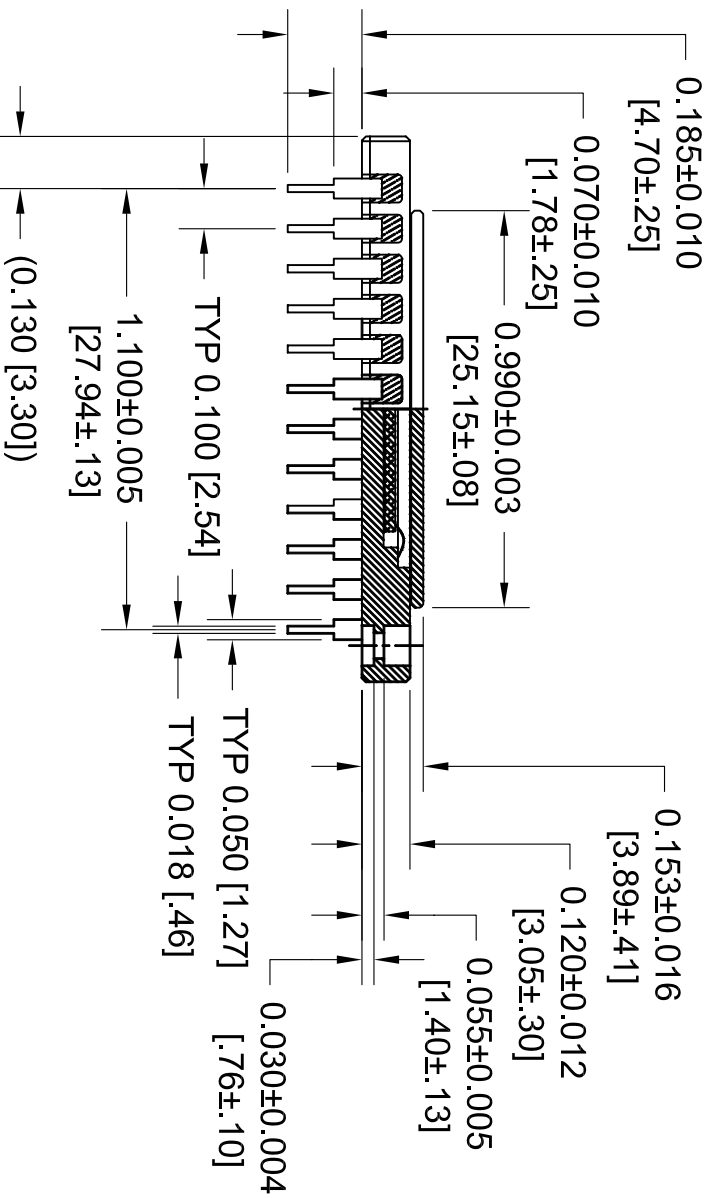
DIMENSIONS UNITS: INCHES [MM] TOLERANCE: UNLESS OTHERWISE SPECIFIED CERAMIC ±1% NO LESS THAN 0.004" L/F ±1% NO MORE THAN 0.004"		EASTMAN KODAK CO. IMAGE SENSORS SOLUTIONS ROCHESTER, NEW YORK	
APPROVALS DESIGNED BY: M. STEWART DATE: 11/26/2003		NAME: KAF-1603XX / S5XX ASSEMBLY	
DATE APPROVED: See KAF-1603xx in System-9000		DRAWING NUMBER: KAF-1603XX REV. 1	
SHEET 1 OF 3		DWG. SIZE B	

REVISION		
NO.	CHANGE	ECO/PCR # DATE

PACKAGE REFERENCE DIMENSIONS



DIE REFERENCE DIMENSIONS



- NOTES:
1. SEE TABLE 1 FOR MARKING CODE
 2. COVER GLASS IS VISUALLY ALIGNED OVER DIE - NO GUARANTEE OF LOCATION ACCURACY.

DIMENSIONS UNITS: INCHES [MM]

TOLERANCE: UNLESS OTHERWISE SPECIFIED
 CERAMIC ±1% NO LESS THAN 0.004"
 L/F ±1% NO MORE THAN 0.004"

APPROVALS

DESIGNED BY: M. STEWART
 DATE: 11/26/2003

DATE APPROVED:
 See KAF-1603xx in System-9000

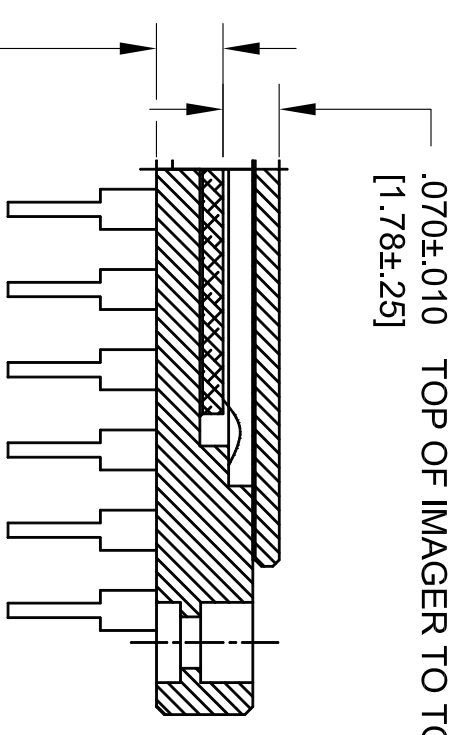
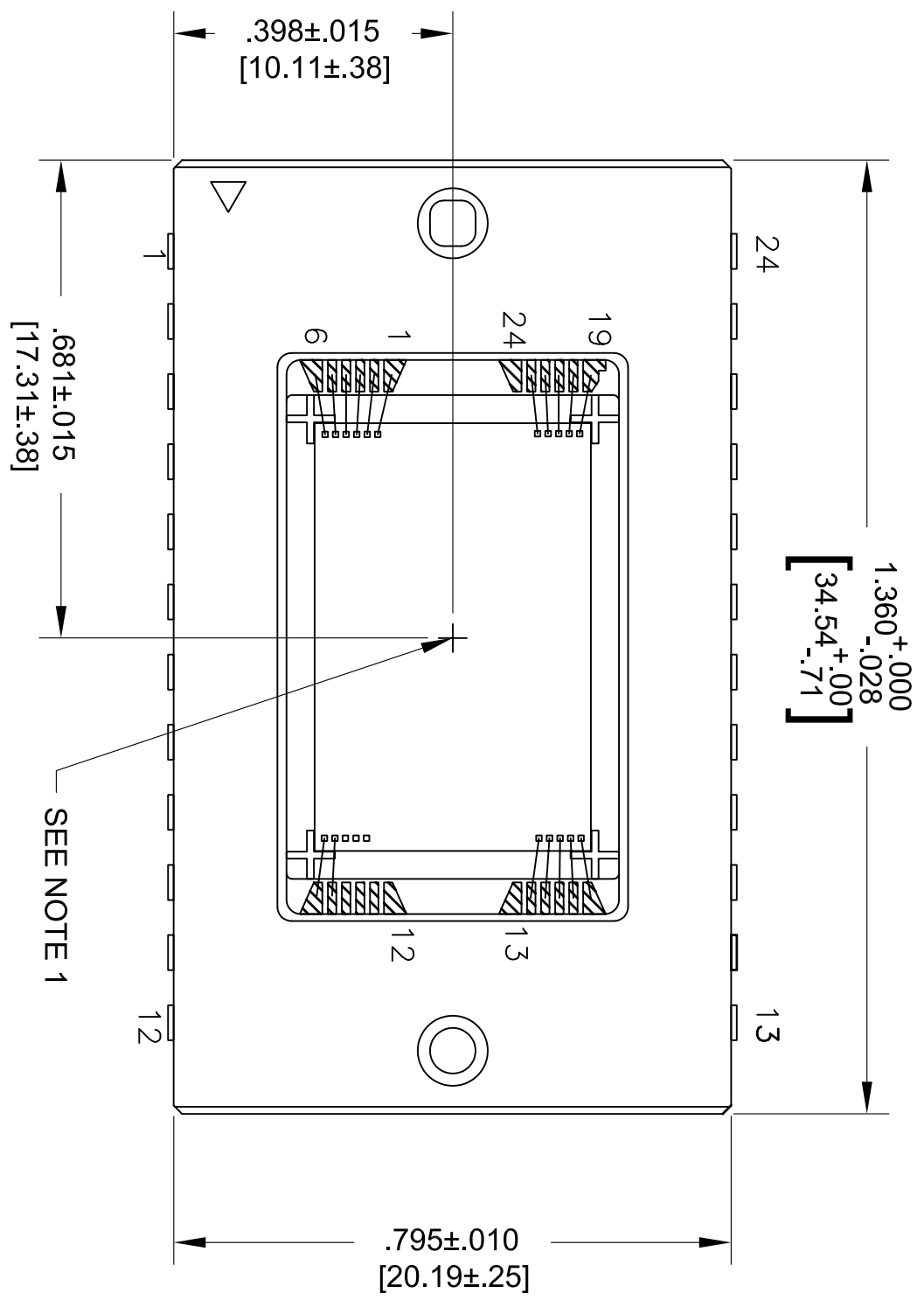
EASTMAN KODAK CO.
 IMAGE SENSORS SOLUTIONS
 ROCHESTER, NEW YORK

NAME: KAF-1603XX / S5XX
 ASSEMBLY

DRAWING NUMBER: KAF-1603XX
 REV. 1

SHEET 2 OF 3
 DWG. SIZE B

REVISION		
NO.	CHANGE	ECO/PCR # DATE



- NOTES:
1. CENTER OF IMAGE AREA IS OFFSET FROM CENTER OF PACKAGE BY (0.04, 0.00)mm NOMINAL.
 2. DIE IS VISUALLY ALIGNED WITHIN ± 2° OF ANY PACKAGE CAVITY EDGE.

DIMENSIONS UNITS: INCHES [MM]

TOLERANCE: UNLESS OTHERWISE SPECIFIED
 CERAMIC ±1% NO LESS THAN 0.004"
 L/F ±1% NO MORE THAN 0.004"

APPROVALS

DESIGNED BY: M. STEWART
 DATE: 11/26/2003

EASTMAN KODAK CO.
 IMAGE SENSORS SOLUTIONS
 ROCHESTER, NEW YORK

NAME

KAF-1603XX / S5XX

ASSEMBLY

DRAWING NUMBER

KAF-1603XX

REV.

1

SHEET

3 OF 3

DWG. SIZE

B

DATE APPROVED:
 See KAF-1603xx in System-9000